

INSTRUCTION MANUAL
FOR
DoubleTap
TACTICAL POCKET PISTOL™



READ THESE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM.



Made in USA

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Rev. 01-01-13

THIS OWNER'S/INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM. IT SHOULD BE TRANSFERRED WITH THE FIREARM UPON CHANGE OF OWNERSHIP OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON.

For product service or questions about this firearm, please contact us by phone at (855) 243-4937, by fax at (855) 243-1122, or by email at service@doubletapdefense.com

IF THIS MANUAL BECOMES DAMAGED OR UNREADABLE, A REPLACEMENT IS AVAILABLE ONLINE AT www.doubletapdefense.com OR MAY BE OBTAINED FREE OF CHARGE BY CALLING (855) 243-4937, BY FAX REQUEST TO (855) 243-1122 OR BY EMAIL AT service@doubletapdefense.com.

CAREFULLY READ BOTH THE INSTRUCTIONS AND THE WARNINGS CONTAINED WITHIN THIS MANUAL *BEFORE* USING THIS FIREARM.

BE SURE YOU UNDERSTAND THESE INSTRUCTIONS AND WARNINGS *BEFORE* USING THIS FIREARM.

IGNORING THE RECOMMENDATIONS IN THIS MANUAL MAY RESULT IN SERIOUS INJURY.

SOME IMPORTANT AND BASIC RULES OF FIREARMS SAFETY AND PERSONAL RESPONSIBILITY

- 1. Always Treat Every Firearm As If It Were Loaded.**
- 2. Always Keep The Muzzle Of Your Firearm Pointed In A Safe Direction.**
- 3. Always Keep Your Finger Out Of The Trigger Guard And Off The Trigger Until Ready To Shoot.**



- 4. Always Be Sure Any Firearm Is Safe To Operate, In Good Working Order, And The Barrel Is Clear Of Obstructions Before Shooting.**
- 5. Always Keep Any Firearm Unloaded And Secured When Not In Use; Inaccessible To Unauthorized Individuals And Children.**
- 6. Learn The Mechanical And Handling Characteristics Of The Firearm You Are Using.**
- 7. Use Only The Correct Commercially Manufactured Ammunition For Your Firearm.**
- 8. Always Be Sure Of Your Target, The Surrounding Area, And What's Beyond It Before You Shoot.**
- 9. Always Wear Eye And Ear Protection When Shooting.**
- 10. Never Use Alcohol Or Over-The-Counter, Prescription Or Other Drugs Before Or While Shooting.**
- 11. Be Aware That Certain Types Of Guns And Many Shooting Activities Require Additional Safety Precautions.**
- 12. Obey All Laws Regarding Your Firearm and It's Use.**
- 13. Never transport a loaded firearm.**
- 14. Don't shoot at a hard surface or at water.**
- 15. Always Install The Lock Provided by DoubleTap™, or Some Other Locking Device, When Storing The Pistol.**

DoubleTap™

DOUBLETAP FEATURES

- Ⓢ *Titanium or Aluminum Frame with MIL-STD finish resists corrosion*
- Ⓢ *2 rounds in chamber and integral grips house additional 2 spare rounds*
- Ⓢ *Quick Change Barrels in Multiple Calibers*
- Ⓢ *Optional Ported barrel reduces muzzle flip and recoil*
- Ⓢ *Slim, no-slag hammerless design for easy pocket carry*
- Ⓢ *Ambidextrous thumb latch to eject rounds*
- Ⓢ *Patents Pending*
- Ⓢ *Double Action Trigger*



Made in USA

DOUBLETAP SPECIFICATIONS

Caliber	.45 ACP, 9MM
Weight	14 oz Titanium (empty) 12 oz Aluminum (empty)
Width	.665 inches
Length	5.5 inches
Height	3.9 inches
Barrel	3.0 inches stainless steel
Frame	Aluminum or Titanium



ADVANCED TECHNOLOGY
FIREARMS

The DoubleTap™ is manufactured in an advanced technology facility utilizing state-of-the-art materials and processes.

Specifications subject to change.

INTRODUCTION

The DoubleTap™ Pistol is a high quality firearm built with state of the art materials and processes, and a unique design. It is intened strictly for use as a tactical defense weapon, and is neither a target, hunting, nor sporting firearm. It should never be used for these purposes.

The design features of the DoubleTap™ Pistol that distinguish it from conventional firearms, and which provide it with its utility as a tactical defense weapon, mean that in some ways it handles differently from more conventional firearms. Safe operation requires handling appropriate for a firearm of its unique design. This manual contains essential information on the safe handling of this Pistol. Some of this information is applicable to all firearms, while some is unique to the DoubleTap™ Pistol.

Regardless of the user's prior experience with firearms, the user should become completely familiar with the recommendations contained in this manual before first loading and firing the DoubleTap™ Pistol, and should follow those recommendations at all times. This includes, but is not limited to, recommondations as to grip and hand placement based upon the shape of the Pistol and its recoil and gas discharge characteristics, and the use of appropriate ammunition.

STATE-BY-STATE WARNINGS

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state. DoubleTap™ sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

California:



WARNING: "CHILDREN ARE ATTRACTED TO AND CAN OPERATE FIREARMS THAT CAN CAUSE SEVERE INJURIES OR DEATH. PREVENT CHILD ACCESS BY ALWAYS KEEPING GUNS LOCKED AWAY AND UNLOADED WHEN NOT IN USE. IF YOU KEEP A LOADED FIREARM WHERE A CHILD OBTAINS AND IMPROPERLY USES IT, YOU MAY BE FINED OR SENT TO PRISON."



ADVERTENCIA: "A LOS NIÑOS LOS ATRAEN LAS ARMAS DE FUEGO Y LAS PUEDEN HACER FUNIONAR. ELLOS PUEDEN CAUSARSE LESIONS GRAVES Y LA MUERTE. EVITE QE LOS NIÑOS TENGAN ACCESSO A LAS ARMAS DE FUEGO GUARDÁNDOLAS SIEMPRE CON LLAVE Y DESCARGADAS CUANDO NO LAS ESTÉ UTILIZANDO. SI USTED TIENE UN ARMA DE FUEGO CARGADA EN UN LUGAR EN QUE UN NIÑO TIENE ACCESO A ELLA Y LA USA INDEBIDAMENTE, LE PUEDEN DAR UNA MULTA O ENVIARLO A LA CARCEL."

Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.”

Florida:

“IT IS UNLAWFUL, AND PUNISHMENT BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

Massachusetts:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York City:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.”

North Carolina:

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

Texas:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

Wisconsin:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

Note:

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

There may be changes, differences, and new legislation not reflected in this Manual.

This manual does not and cannot refer to the various laws and legal requirements, both civil and criminal, applicable to the use of deadly force by civilians, police, or military forces, or to the various laws regarding the carrying of concealed weapons. Owners of a DoubleTap™ Pistol, as well as any firearm, are governed by such laws at all times. All recommendations in this Manual which refer to the safe operation and use of the Pistol are references to the safe handling of the Pistol in general, and are intended to prevent firearm accidents in particular. They are not references to nor guidance on the issue of when the use of force is or is not appropriate or lawful. Similarly they are not references to nor guidance on the legality of carrying a concealed weapon.

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OTHER CAUTIONS AND WARNINGS APPEAR THROUGHOUT THE MANUAL.

WHY ARE WE INCLUDING FIRED CARTRIDGE CASES WITH EVERY DoubleTap PISTOL?

Some states and legal jurisdictions require that all newly-manufactured pistols be accompanied by a cartridge case, which has been fired from that (particular) gun at the factory by the manufacturer, who must then insert the case in a sealed container or envelope bearing specific information (details) about it.

At the time of retail sale in those states and jurisdictions, the Federally Licensed Firearms Dealer involved in the sale must forward such a (test) case to a location indicated by the governing body. As Federally Licensed and independent DoubleTap™ distributors and dealers have no restrictions in regard to their sales territories, we have included two such fired cartridge cases (one for each Barrel/Chamber in appropriately marked and sealed containers) with all new DoubleTap Pistols in order to facilitate local Dealer compliance with these laws.

Retail customers located in states or jurisdictions, where laws or regulations do not require such an action on the part of the Dealer, can look upon the fired cartridge cases they receive with the firearm at the time of retail purchase as evidence that their new DoubleTap Pistol has been test fired as part of our standard manufacturing process.

INSTRUCTIONS REGARDING THE INSTALLATION OF THE FACTORY SUPPLIED EXTERNAL LOCKING DEVICE



WARNING – LOCKING DEVICES



- **ALWAYS USE THE KEY-OPERATED LOCKING DEVICE (ALSO REFERRED TO HEREIN AS THE “LOCK”) PROVIDED BY DOUBLETAP™ DEFENSE, LLC TO SECURE YOUR DoubleTap PISTOL.**
- **ALWAYS INSTALL THE PROVIDED LOCK ONLY AS SHOWN IN THESE INSTRUCTIONS AND THE ACCOMPANYING ILLUSTRATIONS.**
- **DO NOT INSTALL THE PROVIDED LOCKING DEVICE, ON TO, OR THROUGH THE TRIGGER GUARD.**
- **ALWAYS KEEP YOUR DoubleTap PISTOL POINTED IN A SAFE DIRECTION WHEN YOU ARE INTALLING OR REMOVING THIS (OR ANY OTHER) LOCKING DEVICE.**

LOCKING DEVICES MUST BE USED SAFETY AND RESPONSIBLY



WARNING – LOCKING DEVICES



- **ALWAYS KEEP YOUR FINGER OUT OF THE TRIGGER GUARD AND OFF THE TRIGGER DURING THE INSTALLATION AND REMOVAL OF THIS (OR ANY OTHER) LOCKING DEVICE.**
- **MAKE SURE THAT THE PISTOL IS UNLOADED AND CONTAINS NO CARTRIDGES BY FOLLOWING THE INSTRUCTIONS IN THE SECTIONS OF THIS MANUAL ON “INSPECTING” AND “UNLOADING” YOUR DoubleTap PISTOL.**
- **WHILE THE LOCKING DEVICE BLOCKS ACCESS TO ONE OF THE TWO BARRELS OF YOUR DoubleTap PISTOL, YOU SHOULD NEVER ATTEMPT TO LOAD THE OTHER BARREL DURING OR AFTER ITS INSTALLATION. NEVER LOAD A LOCKED FIREARM AND NEVER LOCK A LOADED FIREARM.**

LOCKING DEVICES MUST BE USED SAFELY AND RESPONSIBLY

To Install the Key Operated Lock Provided by DoubleTap™ Defense, LLC:

1. Using the ambidextrous, side-mounted Thumb Latch, open the action and leave the Barrel Assembly in its tipped up open position.
2. Open the Lock and leave key in place in the open position.
3. Install the Locking Device by passing the cable (shackle) through the bottom Barrel as seen in the accompanying illustration. The covered cable (shackle) and lock body will not harm the Bore or the external finish of your DoubleTap Pistol.
4. Secure (fasten) the lock by fitting the cable into the lock body as completely as possible. Do this by pushing the cable into the lock body until the cable tip engages the locking mechanism.
5. If the cable will not enter the lock body, turn the still-inserted key until the lock body does accept the cable.
6. When it can be seen that the Lock is properly secured to the Pistol, check it by tugging on the lock body, making sure that it is “locked”.
7. Readjust and recheck if necessary.
8. Remove the key.

9. When finished, store the unloaded locked Pistol, the key(s) and any ammunition separately and always in a secure manner; inaccessible to unauthorized individuals and children.

Note: The key-operated Locking Device provided by DoubleTap™ Defense, LLC to secure your DoubleTap Pistol, or any of the other alternative locks and safe storage devices available for this purpose, do not relieve you as the owner or user of the ultimate and separate responsibilities of safe firearms handling and proper storage.

Additionally, DoubleTap™ Defense, LLC suggests that you should read and refer to the Locking Device’s (manufacturer’s) instructions or directions for use.



ALTERATIONS



WARNING – ALTERATIONS



**DO NOT ALTER THIS OR ANY FIREARM
THIS PRODUCT WAS DESIGNED TO FUNCTION
PROPERLY IN ITS ORIGINAL FORM.**

**ALTERING THIS FIREARM IN ANY WAY OR
MANNER CAN MAKE IT DANGEROUS, RISKING
SEVERE PERSONAL INJURY.**

**DO NOT MODIFY ANY PART OF IT OR ADD OR
SUBSTITUTE PARTS OR ACCESSORIES NOT MADE
BY DOUBLETAP™ DEFENSE, LLC OR IT WILL
VOID THE WARRANTY**

GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

- The **DoubleTap** is a compact, internal hammer, double-action, over & under, two-shot pistol chambered (separately) for a variety of calibers and cartridges.
- Most of these cartridges are not interchangeable and the actual caliber of any **DoubleTap** Pistol can be determined by locating the Cartridge Designation (markings) on the installed over & under Barrel Assembly. Use of a cartridge other than that specified on the Barrel Assembly may cause the Pistol to fail to fire, or may result in excessive pressure causing the Pistol to burst, or otherwise risk personal injury or harm.
- Additionally, the actual caliber of any uninstalled **DoubleTap** over & under Barrel Assembly can be determined by locating the Cartridge Designation (markings) on the Barrel Assembly (alone).
- The **DoubleTap** Pistol incorporates a stainless steel, tip-up, over & under, double Barrel Assembly and depending on the model, either titanium or aluminum Frame.
- Optional Barrel Porting, which helps reduce recoil, is available and is interchangeable on either the titanium or aluminum Frame.



WARNING – HANDLING



NOTE THAT THE OPTIONAL BARREL PORTING REQUIRES ADDITIONAL HANDLING AND SAFETY CONSIDERATIONS IN THAT THE USER'S FINGERS AND/OR ANY PART OF THEIR BODY AND CLOTHING MUST BE KEPT AWAY FROM THE PORTS DURING FIRING. PARTICLES AND HOT GASSES WILL BE EXPELLED OUTWARD FROM THE PORTS DURING NORMAL USE AND CAN CAUSE SERIOUS PERSONAL INJURY AND/OR DAMAGE TO PROPERTY.

- DoubleTap™ Defense, LLC recommends that any **DoubleTap** Pistol equipped with the Optional Barrel Porting feature be held out from the user's/shooter's body and fired at a distance of no less than an arm's length from the user's/shooter's body.
- All models of the **DoubleTap** Pistol incorporate an ambidextrous, side-mounted Thumb Latch to open the action, tip up the spring loaded barrels and inertia-eject both unfired cartridges and spent cases.
- Chambered cartridges and fired (spent) cases contained within the firearm can be seen by means of the **DoubleTap** Pistol's unique Loaded Chamber Indicator (Viewing Port) located on both sides of the pistol.

- In most calibers, two cartridges (rounds) may be carried safely in the grip of the DoubleTap Pistol, securely mounted in the DoubleTap™ Loading Device.
- All models of the DoubleTap Pistol incorporate a unique mechanical firing mechanism that allows for sequential firing of the Barrels as well as an overall second strike capability.
- Before attempting to operate the DoubleTap Pistol, the user should familiarize themselves with the features shown and the terminology used in the instructions and illustrations contained in this manual.

TEXTURED GRIP PANELS, ERGONOMICS, AND THE LANYARD “LOOP”

One of the unique features of the DoubleTap Pistol is the textured grip panels that are integral to its Frame. There are no removable components here yet they offer a surface that is not only distinctive in appearance but functional in performance. If severe service causes the texturing to become dirty or fouled, they can be easily cleaned by using a nylon (only) bristle brush and following the instructions found in the section of this manual entitled “Care and Cleaning.”

Located within the heel of the back strap in the grip frame and just above the thumbnail nick for the Cartridge Trap, is a recessed Cross Pin intended to serve as a lanyard “loop.” While a lanyard of your choosing (not supplied) can easily be clipped to, or “looped” around the Pin in a traditional manner, its non-traditional design keeps it inside the outline of the firearm to prevent the Pin from snagging or interfering with the shooting grip.

DUAL CHAMBER FLAG

Your DoubleTap Pistol is shipped from the factory with a One-Piece, High-Visibility, Bright Yellow, Dual Chamber Flag inserted into both Barrels at the Breech end of the Barrel Assembly. This readily identifiable polymer device will not damage the Bore but will effectively block both Chambers from accepting ammunition.

When installed, this flag protrudes from the left or right side of the pistol where it can be seen and felt. Additionally, this exposed portion of the Flag is also marked “UNLOADED” as a further indicator of the status of the pistol when it is in place.

AMMUNITION



WARNING – AMMUNITION

NEVER USE AMMUNITION OF THE WRONG CALIBER OR TYPE, AS DESCRIBED BELOW. USE OF AMMUNITION OF THE WRONG CALIBER MAY CAUSE DAMAGE TO THE FIREARM AND/OR PERSONAL INJURY OR DEATH TO THE SHOOTER AND OTHERS AS WELL AS DAMAGE TO PROPERTY.

- The **DoubleTap** Pistol can be chambered for a number of different caliber cartridges depending on the barrel installed on it.
- Never use ammunition different from that specified on the Barrel Assembly installed on the Pistol and never use ammunition of greater than standard power for that caliber, such as ammunition designated as +P, or +P+ or otherwise.
- The actual caliber of any **DoubleTap** Pistol can be determined by locating the Cartridge Designation (markings) on the installed over & under Barrel Assembly.
- Additionally, the actual caliber of any uninstalled **DoubleTap** over & under Barrel Assembly can be determined by locating the Cartridge Designation (markings) on that Barrel Assembly (alone).
- Do not attempt to load any other cartridges into the Chamber(s) of any **DoubleTap** Pistol other than those designated on the Barrel Assembly, and never load any ammunition of greater than standard power for that caliber, such as ammunition designated as +P, or +P+ or otherwise .
- The **DoubleTap** Pistol is compatible with standard factory ammunition loaded to U.S. Industry Standards, including that ammunition loaded in brass or aluminum cases.



WARNING ON +P AND +P+ AMMUNITION DO NOT USE +P AND +P+ AMMUNITION

YOUR **DoubleTap PISTOL HAS A SHORT BARREL TO MINIMIZE OVER-ALL SIZE. +P OR +P+ AMMUNITION WILL NOT RESULT IN INCREASED PERFORMANCE BUT INCREASES THE RISK THAT THE PISTOL WILL MALFUNCTION. AS WITH ANY MALFUNCTION OF A FIREARM, THIS CREATES A RISK OF SERIOUS PERSONAL INJURY OR PROPERTY DAMAGE.**

ALSO SEE WARNING-RECOIL PAGE 15



WARNING – AMMUNITION



DEATH, SERIOUS INJURY, AND DAMAGE CAN RESULT FROM THE USE OF THE WRONG AMMUNITION. USE ONLY THE CORRECT SPECIFIED COMMERCIALY MANUFACTURED AMMUNITION. USE OF A CARTRIDGE OTHER THAN THAT DESCRIBED IN THIS MANUAL MAY RESULT IN EXCESSIVE PRESSURE CAUSING THE PISTOL TO BURST, OR OTHERWISE RISK PERSONAL INJURY OR HARM.

IMPROPER AMMUNITION DESTROYS GUNS



WARNING – EXPOSURE TO LEAD



DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM, AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE. SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD.



WARNING – RECOIL



**ALWAYS USE
A FIRM
TWO HANDED
GRIP WHEN
FIRING THE
DoubleTap
PISTOL.**

THE DoubleTap IS A CONCEALED CARRY, TACTICAL POCKET PISTOL DESIGNED TO BE NARROW AND LIGHTWEIGHT, YET HAVE SUFFICIENT STOPPING POWER FOR USE IN DEFENSIVE APPLICATIONS. THEREFORE, BEFORE USING THIS PISTOL, THE USER SHOULD EXPECT AND BE FAMILIAR WITH THE MUZZLE RISE AND SIGNIFICANT RECOIL ASSOCIATED WITH DISCHARGING ALL CALIBERS, ESPECIALLY THE LARGER CALIBER ROUNDS.

THE RECOIL, OR “KICK” OF A PISTOL IS RELATED TO THE WEIGHT OF THE PISTOL AND THE POWER OF THE AMMUNITION USED – THE LIGHTER THE PISTOL, AND THE MORE THE POWERFUL THE CARTRIDGE, THE GREATER THE RECOIL. BECAUSE THE DoubleTap PISTOL IS VERY LIGHT, AND BECAUSE IT FIRES A POWERFUL ROUND, THE RECOIL IS SIGNIFICANTLY GREATER THAN THAT OF A CONVENTIONAL HAND-GUN FIRING THE SAME AMMUNITION. FOR THAT REASON, AMONG OTHERS, THE DoubleTap PISTOL SHOULD BE FIRED ONLY WHEN FIRMLY GRIPPED BY BOTH HANDS, AS SHOWN IN THIS MANUAL.

OPTIONAL PORTED BARRELS, WHICH REDUCE MUZZLE RISE AND RECOIL, ARE HIGHLY RECOMMENDED.

AVAILABLE RUBBER OVERSIZE GRIPS ARE RECOMMENDED FOR REPEATED USE.

LOADING YOUR DoubleTap PISTOL

1. **Do not load the Pistol until you have read and fully understand this manual.**
2. Do not load the Pistol until you have become familiar with the operation of your DoubleTap Pistol.
3. Do not load the Pistol until you are ready to use it.
4. **With the Muzzle pointed in a safe direction**, grip the Frame of your DoubleTap Pistol in a conventional manner and with your finger off the Trigger and outside of the Trigger Guard.
5. Keep the Muzzle pointed in a safe direction throughout these steps.
6. Always keep your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports if so equipped).
7. Press either side of the Ambidextrous Thumb Latch and allow the spring loaded Barrel Assembly to tip up without interference.
8. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.
9. Remove all cartridges from the two barrel chambers.
10. Leave the Barrel Assembly in its tipped up open position.
11. With the Muzzle still pointing in a safe direction, look into Breech end and check the Barrel Chambers (not Muzzles) to verify that the Pistol is unloaded and there are no obstructions of any kind within the Barrel(s).
12. Inspect the Bore and Breech Face as described in the section on “INSPECTING YOUR DoubleTap PISTOL.” Continue loading only if no obstructions or protrusions are found.
13. Place a single round of the correct and properly designated ammunition into each of the two Chambers.
14. Note that DoubleTap™ Defense, LLC, the makers of the DoubleTap Pistol, recommends that you always load the Pistol fully: that is with one round in each Chamber every time that you load the Pistol. For while it is recognized that the user could choose to load only a single round into either the top or bottom Barrel, with the firearm’s unique sequential firing mechanism, there is always the possibility that it would require a second press of the Trigger to cycle to the singularly loaded Chamber and discharge the round.
15. Continue to grip the gun in a conventional manner with the shooting hand and keep your finger off the Trigger and outside the Trigger Guard.

16. While making sure your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports if so equipped) use the other hand to press the Barrel Assembly down into the Frame (rotating the Muzzle upward and the Breech downward) until it is closed completely and locks into place.
17. Make sure that the Barrel Assembly is locked into place by first pressing down on it after it is in the closed position and verifying its condition and then by attempting to lift it up at the Breech end.
18. Also make sure that the Ambidextrous Thumb Latch has returned to its normal position.
19. When closing the Barrel Assembly into the Frame, also make sure that nothing is caught on any part of the mechanism or in between the Barrel Assembly and the Frame.
20. Do not force the Barrel closed at any time; especially on a chambered round. If the Barrel does not close easily, open the gun fully and remove all rounds from the Chamber. Inspect both the cartridge and Chamber (separately) and look for any foreign matter that might have been caught on any part of the mechanism or in between the Barrel Assembly and the Frame. If you are unable to recognize and/or correct the problem, please call DoubleTap™ Defense, LLC at (855) 243-4937, fax us at (855) 243-1122 or contact us at service@doubletapdefense.com.
21. Your Pistol is now loaded and ready for use.





WARNING – FIRING

YOUR  PISTOL WILL NOW FIRE IF THE TRIGGER IS PULLED.

CARTRIDGE TRAP and DOUBLETAP™ LOADING DEVICE

In most calibers, the flip open Grip Compartment (Cartridge Trap) in the butt of the Pistol (a feature common to all Pistol Frames regardless of material) can store two rounds of ammunition. It is obvious that such rounds can be carried loosely within the Trap, DoubleTap™ Defense, LLC insists that they first be installed in the unique, polymer DoubleTap™ Loading Device that is supplied with each Pistol and with each accessory Barrel Assembly and that the two rounds then be inserted into the Cartridge Trap assembly into the Cartridge Trap per the following instructions and illustrations.



WARNING – LOOSE ROUNDS



DO NOT INSTALL LOOSE ROUNDS IN THE CARTRIDGE TRAP; ALWAYS USE A DOUBLE-TAP™ LOADING DEVICE THAT IS CORRECT AND PROPERLY DESIGNATED FOR THE AMMUNITION AS SPECIFIED BY THE CARTRIDGE DESIGNATION (MARKINGS) ON THE OVER & UNDER BARREL ASSEMBLY THAT IS INSTALLED ON YOUR DoubleTap PISTOL.



WARNING – BARREL OBSTRUCTIONS

A FOREIGN OBJECT OR OTHER OBSTRUCTION IN THE BARREL OF THE PISTOL MAY CAUSE THE PISTOL TO FAIL TO FIRE, OR MAY RESULT IN EXCESSIVE PRESSURE CAUSING THE PISTOL TO BURST, OR OTHERWISE RISK PERSONAL INJURY OR HARM. FOR THAT REASON, THE USER SHOULD ENSURE THE BARREL IS FREE FROM OBSTRUCTION WHEN LOADING AND BEFORE FIRING. IN ADDITION, CARE SHOULD BE TAKEN TO AVOID PLACING/CARRYING THE PISTOL IN A SPACE, SUCH AS A POCKET OR PURSE, THAT CONTAINS OBJECTS THAT COULD LODGE IN THE BARREL THEREBY FORMING AN OBSTRUCTION.

CHARGING THE DOUBLETAP™ LOADING DEVICE

Install two rounds of the correct and properly designated ammunition for your DoubleTap Pistol into the supplied DoubleTap™ Loading Device.

The actual caliber of any DoubleTap Pistol can be determined by locating the Cartridge Designation (markings) on the installed over & under Barrel Assembly. The actual caliber(s) of any DoubleTap™ Loading Device can be determined by locating the Cartridge Designation(s) molded into the Device.



Install the rounds one at a time. Do so by inserting the rim of one of the cartridges into one of the recessed cavities within the DoubleTap™ Loading Device. The rim will slightly stretch the diameter of the cavity in order to accept the round. When the rim is completely installed into the cavity, the DoubleTap™ Loading Device will return to its original size and shape; completely encircling the rim and holding the cartridge solidly in place. Check its installation by lightly pushing on the round to verify that it is being retained by the DoubleTap™ Loading Device. Repeat this process completely for the second round.

If the DoubleTap™ Loading Device that accompanied your DoubleTap Pistol or accessory over & under Barrel Assembly is misplaced or lost, another one that is correct and properly designated for the ammunition as specified by the Cartridge designation (markings) on the utilized Barrel Assembly may be purchased from DoubleTap™ Defense, LLC by calling (855) 243-4937, or by fax to (855) 243-1122 or contacting us at service@doubletapdefense.com. Additional DoubleTap™ Loading Devices for use at the range or (where allowed by law) carrying in a pocket, pouch, shooting vest, or gun case may be purchased in the same manner.

INSTALLATION OF THE DOUBLETAP™ LOADING DEVICE INTO THE CARTRIDGE TRAP OF THE DoubleTap PISTOL

1. **With the Muzzle pointed in a safe direction**, grip the Frame of your DoubleTap Pistol in a conventional manner and with your finger off the Trigger and outside of the Trigger Guard.
2. Keep the Muzzle pointed in a safe direction throughout these steps.
3. Always keep your fingers or any other parts of your body away from the Muzzle (and the Progressive Barrel Ports if so equipped).
4. Press either side of the Ambidextrous Thumb Latch and allow the Barrel Assembly to tip up without interference.
5. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.
6. Remove any unfired cartridges or spent (fired) cases from the Chamber(s).
7. Leave the Barrel Assembly in its tipped up, open position.
8. With the Muzzle still pointing in a safe direction, look into Breech end and check the Barrel Chambers (not Muzzles) to verify that the Pistol is unloaded and no obstructions of any kind within the Barrel(s).
9. Continuing to grip the gun with the shooting hand and keeping your fingers off the Trigger and outside of the Trigger Guard, rotate the shooting hand so that the DoubleTap Pistol assumes a horizontal rather than a vertical position with the butt of the Pistol facing the non-shooting hand. This will facilitate the installation process.

10. Shift the **DoubleTap** Pistol within the hand if necessary so that access to the Cartridge Trap “Door” located in the Butt of the Pistol is not blocked nor will the Door be obstructed in your attempt to open it.
11. Using the tip of the thumb of your non-shooting hand, engage the serrated end of the Cartridge Trap Door and/or the Nail Nick located at the end of the Door and within the heel of the Pistol’s back strap and grip frame.
12. Pull downward and forward on the Door and/or Nail Nick.
13. A hinge, located at the front of the Door and within the Pistol’s front strap and grip frame will allow the Door to swing “open” in a downward and forward direction; allowing complete access to the Compartment within.
14. Again, be careful not to block or interfere with this action of the Cartridge Trap Door or it might not open or open fully.
15. Once the Door is open and full access to the Compartment has been made, install the Double Tap™ Loading Device (with two rounds in place) into the butt of the **DoubleTap** Pistol as follows.
16. Continue to grip the gun with the shooting hand and keep your fingers off the Trigger and outside the Trigger Guard.



17. Use the index finger and thumb of the non-shooting hand to pick up the charged DoubleTap™ Loading Device by its extended flexible tab.
18. Still gripping the horizontally-oriented Pistol with the shooting hand and the DoubleTap™ Loading Device by its tab with the non-shooting hand, insert the DoubleTap™ Loading Device into the open Compartment with the bullet tips facing forward and toward the front strap of the Pistol.
19. A channel has been milled up and into the Compartment to accept and locate the DoubleTap™ Loading Device within it. It will properly position the DoubleTap™ Loading Device when installed. It will keep it in place to minimize movement and sound when carried and it will facilitate its removal when needed.



20. Once the charged DoubleTap™ Loading Device is completely inside the Cartridge Trap, release and fold its flexible tab inward and swing the Cartridge Trap Door closed; pressing it shut so that it locks in place.
21. While engagement of the Cartridge Trap Door Lock can often be felt or heard, it is recommended that complete engagement be verified by an attempt to nudge or pull it open. Do not rely on a visual check alone for even though the surfaces might be aligned, the lock itself might not be “home” or fully in place.

DOUBLETAP™ SPARE ROUND STORAGE STRIP

Also supplied with each DoubleTap Pistol and with each accessory Barrel Assembly is a polymer “DoubleTap™ Spare Round Storage Strip” that is designed to provide the user with a convenient method of storing (only) six extra cartridges that are correct and properly designated for the ammunition as specified by the cartridge designation (markings) on the Barrel Assembly that is installed on the Pistol or intended as an alternate.

Note: The DoubleTap™ Spare Round Storage Strip is designed to serve only as a “carrying” device and as such, can be brought along (where allowed by law) in a pocket, pouch, shooting vest, or gun case. It is not intended for “loading” purposes. That is the purpose of the previously described DoubleTap™ Loading Device. It is suggested that two rounds be removed from the DoubleTap™ Spare Round Storage Strip and installed into the DoubleTap™ Loading Device as needed.

LOADING YOUR DoubleTap PISTOL WITH THE DOUBLETAP™ LOADING DEVICE

1. **Do not load the Pistol until you have read and fully understand this manual.**
2. Do not load the Pistol until you have become familiar with the operation of your DoubleTap Pistol.
3. Do not load the Pistol until you are ready to use it.
4. With the Muzzle pointed in a safe direction, grip the Frame of your DoubleTap Pistol in a conventional manner and with your finger off the Trigger and outside of the Trigger Guard.

5. Keep the Muzzle pointed in a safe direction throughout these steps.
6. Always keep your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports is so equipped).
7. Press either side of the Ambidextrous Thumb Latch and allow the spring loaded Barrel Assembly to tip up without interference.
8. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.
9. Remove any unfired cartridges or spent (fired) cases from the Chamber(s).
10. Leave the Barrel Assembly in its tipped up, open position.
11. With the Muzzle still pointing in a safe direction, look into Breech end and check the Barrel Chambers (not Muzzles) to verify that the Pistol is unloaded and there are no obstructions of any kind within the Barrel(s).
12. Inspect the Bore and Breech Face as described in the section on “INSPECTING YOUR DOUBLETAP™ PISTOL.” Continue loading only if no obstructions or protrusions are found.
13. Continuing to grip the gun with the shooting hand and keeping your finger off the Trigger and outside of the Trigger Guard, rotate the shooting hand so that the DoubleTap Pistol it contains assumes a horizontal rather than a vertical position with the butt of the Pistol facing the non-shooting hand. This will facilitate the installation process.
14. Shift the DoubleTap Pistol within the shooting hand, if necessary, so that access to the Cartridge Trap “Door” located in the Butt of the Pistol is not blocked nor will the Door be obstructed in your attempt to open it.
15. Using the tip of the thumb of your non-shooting hand, engage the serrated end of the Cartridge Trap Door and/or the Nail Nick located at the end of the Door and within the heel of the Pistol’s back strap and grip frame.



16. Pull downward and forward on the Door and/or Nail Nick.

17. A hinge, located at the front of the Door and within the Pistol's front strap and grip frame will allow the Door to swing "open" in a downward and forward direction; allowing complete access to the Compartment within.
18. Again, be careful not to block or interfere with this action of the Cartridge Trap Door or it might not open or open fully.
19. Once the Door is open, the flexible tab on the DoubleTap™ Loading Device will spring outward from its compressed and folded position so that it can be grasped between the thumb and index finger of the non-shooting hand and removed from the Cartridge Trap.
20. Once removed from the Cartridge Trap, continue holding the DoubleTap™ Loading Device by its flexible tab with the thumb and index finger of the non-shooting hand and rotate the Pistol 180° so that it is once again horizontal but this time with the still open and unloaded, tipped up, open Barrel Assembly facing the non- shooting hand.
21. At the same time, rotate the Muzzle of the Pistol downward as this will facilitate the loading of the cartridges into the Chambers and help maintain their position within the Chambers when the DoubleTap™ Loading Device is removed from them.



22. Bring the DoubleTap™ Loading Device and the Pistol together. The DoubleTap™ Loading Device is designed so that the two cartridges it is holding are spaced in the same manner as the Chambers into which they will be loaded. This spacing will allow the user to insert both rounds into both Chambers at the same time, with the tab in an upward position.
23. As the rounds are inserted into the Chambers, shift the thumb slightly so that while it still allows you to maintain a grip on the flexible tab, it also allows you to place a small amount of pressure on the rear face of the DoubleTap™ Loading Device. This position will allow you to better stabilize the process and make sure that cartridges are properly seated into the Chambers.
24. Make sure that both rounds are well seated into both Chambers and then peel the DoubleTap™ Loading Device off the case rims. DO NOT yank or attempt to snatch the DoubleTap™ Loading Device off the rims or you risk pulling the cartridges out of the Chambers; simply peel or strip it away instead.
25. Drop the DoubleTap™ Loading Device as soon as the cartridges have been loaded into the chambers and let it fall away.

26. Continue to grip the gun in a conventional manner with the shooting hand and keep your finger off the Trigger and outside the Trigger Guard.
27. While making sure your fingers or any other parts of your body are away from the Muzzle (and the Barrel Ports if so equipped) use the other hand to press the Barrel Assembly down into the the Frame (rotating the Muzzle upward and the Breech downward) until it is closed completely and locks into place.
28. Make sure that the Barrel Assembly is locked into place by first pressing down on it after it is in the closed position and verifying its condition and then by attempting to lift it up at the Breech end.
29. Also make sure that the Ambidextrous Thumb Latch has returned to its normal position.
30. When closing the Barrel Assembly into the Frame, also make sure that nothing is caught on any part of the mechanism or in between the Barrel Assembly and the Frame.
31. Do not force the Barrel closed at any time; especially on a chambered round. If the Barrel does not close easily, open the gun fully and remove the live round from the Chamber. Inspect both the cartridge and Chamber and (separately) look for any foreign matter that might have been caught on any part of the mechanism or in between the Barrel Assembly and the Frame. If you are unable to recognize and/or correct the problem, please call Double-Tap™ Defense, LLC at (855) 243-4937 or contact us at service@doubletapdefense.com.
32. Your **DoubleTap** Pistol is now loaded and ready for use.
33. While it is obvious that the **DoubleTap** Pistol can be fired with the Cartridge Trap Door remaining in the “open” position, DoubleTap™ Defense, LLC recommends that it be closed at this point.
34. To do so, swing the Cartridge Trap Door closed with the thumb and /or fingers of the non-shooting; pressing it shut so that it locks in place.
35. While engagement of the Cartridge Trap Door Lock can often be felt or heard, it is recommended that complete engagement be verified by an attempt to nudge or pull it open. Do not rely on a visual check alone for even though the surfaces might be aligned, the lock itself might not be “home” or fully in place.

FIRING YOUR **DoubleTap PISTOL**

1. Always keep the Muzzle of your firearm pointed in a safe direction.
2. Always keep your finger out of the Trigger Guard and off the Trigger until ready to shoot.



3. Always wear eye and ear protection when shooting.
4. Never use alcohol or over-the-counter, prescription or other drugs before or while shooting.
5. Always keep your fingers or any other parts of your body away from the Muzzle and optional porting.
6. Note that the Optional Barrel Porting requires additional handling and safety considerations in that the User's fingers and/or any part of their body and clothing must be kept away from the Ports during firing. Particles and Hot Gasses will be expelled outward from the Ports during normal use and can cause serious personal injury and/or damage to property.
7. DoubleTap™ Defense, LLC recommends that any DoubleTap Pistol equipped with the Optional Barrel Porting feature be held out from the user's/shooter's body and fired at an arm's length distance from the user's/shooter's body.
8. Load the Pistol as described in your previous section on "LOADING YOUR DoubleTap PISTOL" or in the section entitled "LOADING YOUR DoubleTap PISTOL WITH THE DOUBLETAP™ LOADING DEVICE" and verify that the Barrel Assembly is locked down into place.
9. Grip the DoubleTap Pistol firmly with both hands, keeping fingers away from the Muzzle and Optional Barrel Porting and, once the decision has been made to shoot, pull the Trigger fully to the rear.



10. This movement will correctly and completely operate the internal mechanism and fire one round.

11. After the first shot has been fired, you must allow the Trigger to return to its fully forward (at rest) position.
12. If a second shot is desired, only then can the Trigger be pulled fully to the rear a second time to repeat the process and fire the second round.
13. If a second shot is not desired, the finger should be removed from the Trigger and from out of the Trigger Guard. **Remember, in this condition, if the second loaded round is not fired, your DoubleTap will fire if the Trigger is pulled.**

MISFIRES

If a cartridge fails to fire, keep the Muzzle pointed in a safe direction and wait **30 seconds** before opening the DoubleTap Pistol and remove the round (cartridge) as described in the following section on “UNLOADING YOUR DoubleTap PISTOL.”

UNLOADING

1. **With the Muzzle pointed in a safe direction**, grip the Frame of your DoubleTap Pistol in a conventional manner and with your finger off the Trigger and outside of the Trigger Guard.
2. Keep the Muzzle pointed in a safe direction throughout these steps.
3. Always keep your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports is so equipped).
4. Press either side of the Ambidextrous Thumb Latch and allow the spring loaded Barrel Assembly to tip up without interference.
5. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.
6. Remove any unfired cartridges or spent (fired) cases from the Chamber(s).
7. Leave the Barrel Assembly in its tipped up open position.
8. With the Muzzle still pointing in a safe direction, look into Breech end and check the Barrel Chambers (not Muzzles) to verify that the Pistol is unloaded and there are no obstructions of any kind within the Barrel(s).
9. Safely secure the firearm with the supplied lock and store any ammunition separately from it; making sure that you have also recovered both of the unfired cartridges, spent casings or combination thereof that were unloaded from the Pistol.

CHANGING BARRELS / CHANGING CALIBERS

One of the key features of the DoubleTap™ Defense, LLC  Pistol is the ability to change calibers merely by changing the stainless steel, tip-up spring loaded, over & under, double Barrel Assembly found on either the titanium or the aluminum Frame guns.

To remove the stainless steel, tip-up spring loaded, over & under double Barrel Assembly from the Frame of the  Pistol:

1. Pick up or accept the Pistol by gripping the Frame in a conventional manner and with the finger off the Trigger and outside the Trigger Guard.
2. Keep the Muzzle pointed in a safe direction from the start and continue to do so throughout these steps.
3. Always keep your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports if so equipped).
4. Press either side of the Ambidextrous Thumb Latch and allow the Barrel Assembly to tip up without interference.
5. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.
6. Remove any unfired cartridges or spent (fired) cases from the Chamber(s).
7. Leave the Barrel Assembly in its tipped up open position.
8. With the Muzzle still pointing in a safe direction, look into the Breech end and check the Barrel Chambers (not Muzzles) to verify that the Pistol is unloaded and there are no obstructions of any kind within the Barrel(s).
9. Locate the Ambidextrous Hinge Pin (it can be found toward the front of the Frame at its junction with the Trigger Guard) and press it in from the right or left side of the receiver and pull the Pin out.
10. Pivot the already tipped-up Barrel Assembly away from and off the receiver.
11. Note that once the Barrel Assembly is removed from the Frame, the Barrel Tip-Up Spring is exposed and visible within the Frame in the area of the Hinge Pin. This spring is captured on both sides of the Barrel channel so it will not fall free from the Pistol. DoubleTap™ Defense, LLC warns that no attempt should be made to remove it or alter it in any way as this could negatively affect the performance of your  Pistol.

To install another stainless steel, tip-up spring loaded, over & under double Barrel Assembly on to the Frame of the  Pistol:

1. If there is a Barrel Assembly already attached to the Frame, please refer to the preceding section on how to remove it.

2. With no Barrel Assembly attached to either a **00000000** titanium or aluminum Pistol Frame, locate the Hinge Pin (it can be found toward the front of the Frame at its junction with the Trigger Guard) and, if necessary, press it in from the left side of the receiver and pull Pin out on right side of receiver until it comes to a positive stop.
3. Pick up the chosen Barrel Assembly by gripping it so that you keep the Muzzle pointed in a safe direction from the start and continue to do so throughout these steps.
4. Always keep your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports if so equipped).
5. With the Muzzle still pointing in a safe direction, look into Breech end and check the Barrel Chambers (not Muzzles) to verify that the Barrel Assembly is unloaded and that there are no other obstructions of any kind with the Bore(s).
6. Do not attempt to use or employ the firearm if any detected obstruction cannot be safely cleared from the Bore(s).
7. Orient and hold the Barrel Assembly with its Muzzle tilted downward and its Breech titled upward.
8. Insert the forward Barrel Lug into the Frame.
9. Insert the Hinge Pin from the right or left side in the forward Barrel Lug with those in the Frame and press the protruding Hinge Pin inward.
10. The Hinge Pin will pass through the Pin Hole in the forward Barrel Lug and into the Pin Hole in the receiver.
11. Continue to press the Hinge Pin until it is felt to lock into place and leave the Barrel Assembly in its open and tipped up open position.
12. Do not load the Pistol.
13. Grip the gun in a conventional manner with the shooting hand and keep your finger off the Trigger and outside of the Trigger Guard. While making sure your fingers or any other parts of your body are away from the Muzzle (and the Barrel Ports if so equipped) use the other hand to press the Barrel Assembly down into the Frame (rotating the Muzzle upward and the Breech downward) until it locks into place.
14. When closing the Barrel Assembly into the Frame, also make sure that nothing is caught on any part of the mechanism or in between the Barrel Assembly and the Frame.
15. With the unloaded, newly installed Barrel Assembly in place and locked in the closed position, press either side of the Ambidextrous Thumb Latch and allow the Barrel Assembly to open and tip up without interference.
16. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.

17. Close and open the Barrel Assembly several times to verify proper installation and function.
18. Do not force the Barrel closed at any time; especially on a chambered round. If the Barrel does not close easily, open the gun fully and remove the live round from the Chamber. Inspect both the cartridge and Chamber and (separately) look for any foreign matter that might have been caught on any part of the mechanism or in between the Barrel Assembly and the Frame. If you are unable to recognize and/or correct the problem, please call DoubleTap™ Defense, LLC at (855) 243-4937, fax us at (855) 243-1122 or contact us at service@doubletapdefense.com.
19. Always remember to change the DoubleTap™ Loading Device to match the caliber of the installed Barrel Assembly.

CARE AND CLEANING



WARNING – CARE & CLEANING

MAKE SURE GUN IS UNLOADED!

BEFORE CLEANING, BE CERTAIN THE PISTOL IS UNLOADED AND CONTAINS NO CARTRIDGES. (See Section of this Manual on “Unloading”)

After firing and after regular periods of carrying, handling or storage, or if the Pistol has been exposed to sand, dust, other contaminants, extreme levels of humidity or condensation, perspiration, immersion in fresh or salt water, or any other adverse condition, the **DoubleTap** Pistol should be cleaned and lubricated.

Such periodic maintenance is vital to the reliable functioning of any firearm as Bore fouling can contribute to reduced accuracy and firing residue as well as any of the conditions and contaminants listed above can interfere with proper operation of the gun.

Additionally, your **DoubleTap** Pistol should be cleaned before using it for the first time.

To clean the Pistol, proceed as follows:

1. First ensure that the Pistol is not loaded and contains no cartridges. Remove the stainless steel, tip-up spring loaded, over & under Barrel Assembly from the Frame by following the instructions in the first part of the section of this manual on “CHANGING BARRELS.”
2. Using a cleaning rod and appropriate jag tip, run a powder solvent-wetted patch through each of the two Barrels several times.
 - a) Change the rod’s jag tip to a powder solvent-wetted Bore brush and run it through the full length of both Barrels as many times as needed to remove any firing residue or other contaminants from both Bores and both Chambers.

- b) Change the rod back to the jag tip and clean the full length of the Barrel with dry patches and examine.
 - c) Repeat the process as many times as needed until both a visual inspection and the dry patches reveal a clean Barrel interior.
3. Using powder solvent on a clean patch or nylon (only) bristle brush, remove firing residue from the exterior and all exposed or contaminated components of both the Barrel Assembly and Frame.
- a) Wipe all surfaces clean with a dry patch or soft, clean cloth.
 - b) Then wipe all surfaces with a patch or second soft, clean cloth that has been lightly treated with good quality gun oil.
 - c) Finally, run another dry patch through the Bore and Chamber and then do the same with another patch that has been lightly treated with a good quality gun lubricant.
 - d) DO NOT insert any form of lubrication into the Firing Pin Holes or the Cartridge Trap.
4. Reinstall the Barrel Assembly to the Frame by following the instructions in the second part of the section of this manual on “CHANGING BARRELS.”



WARNING – LUBRICATION



**IMPROPER
LUBRICATION
DESTROYS
GUNS**

FIRING A PISTOL WITH OIL, GREASE, OR ANY OTHER MATERIAL EVEN PARTIALLY OBSTRUCTING THE BORE MAY RESULT IN DAMAGE TO THE PISTOL AND SERIOUS INJURY TO THE SHOOTER AND THOSE NEARBY. DO NOT SPRAY OR APPLY LUBRICANTS DIRECTLY ON AMMUNITION. IF THE POWDER OF A CARTRIDGE IS AFFECTED BY THE LUBRICANT, IT MAY NOT BE IGNITED, BUT THE PRIMER FIRING MAY PUSH THE BULLET INTO THE BORE WHERE IT MAY LODGED. FIRING A SUBSEQUENT BULLET INTO THE OBSTRUCTED BORE MAY DAMAGE THE PISTOL AND CAUSE SERIOUS INJURY OR DEATH TO THE SHOOTER AND THOSE NEARBY. USE LUBRICANTS PROPERLY. YOU ARE RESPONSIBLE FOR THE PROPER CARE AND MAINTENANCE OF YOUR FIREARM.

INSPECTING YOUR DoubleTap™ PISTOL

Anytime you retrieve, pick up, hand over to another, or receive from another your DoubleTap™ Defense, LLC DoubleTap™ Pistol, it should be checked to ensure it is not loaded. Anytime you load your DoubleTap™ Defense, LLC DoubleTap™ Pistol, it should be inspected. Anytime you clean, store or transport your DoubleTap™ Defense, LLC DoubleTap™ Pistol, it should be inspected.

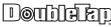
To do this:

1. Pick up or accept the Pistol by gripping the Frame in a conventional manner and with the finger off the Trigger and outside the Trigger Guard.
2. Keep the Muzzle pointed in a safe direction from the start and continue to do so throughout these steps.
3. Always keep your fingers or any other parts of your body away from the Muzzle (and the Barrel Ports if so equipped).
4. Press either side of the Ambidextrous Thumb Latch and allow the spring loaded Barrel Assembly to tip up without interference.
5. The Muzzle will tilt downward and the Breech will lift upward exposing the Chambers to the user.
6. Remove any unfired cartridges or spent (fired) cases from the Chamber(s).
7. Leave the Barrel Assembly in its tipped up open position.
8. With the Muzzle still pointing in a safe direction, look into the Breech end and check the Barrel Chambers (not Muzzles) to verify that the Pistol is unloaded and that there are no other obstructions of any kind within the Bore.
9. Do not attempt to use or employ the firearm if any detected obstruction cannot be safely cleared from the Bore.
10. Again, still keeping the Muzzle in a safe direction, look to the Breech Face of the firearm and make sure that nothing (including the Firing Pin or other item) is protruding from the Face of the Breech.
11. Do not attempt to use or employ the firearm until any detected protrusion is properly remedied.

FIREARMS SAFETY IS YOUR RESPONSIBILITY

**SAFETY MUST ALWAYS BE THE FIRST CONCERN OF EVERYONE
WHO HANDLES EITHER FIREARMS OR AMMUNITION!**

This Owner's/Instruction Manual is intended to help you in learning how to properly care for

and use your DoubleTap™ Defense, LLC  Pistol.

Please call us at (855) 243-4937, fax us at (855) 243-1122, or contact us at service@doubletapdefense.com if you have any questions about its operation *before* attempting to use it or employ it in any manner.

Only when you are sure that you completely understand the subjects presented within this Manual and can properly follow the instructions contained herein, should you begin to safely practice any of them that involve live ammunition.

As a gun owner or a person possessing a firearm, you have taken on a great responsibility: SAFETY.

Safe handling of any firearm is a full-time duty, you cannot forget this, as there are no excuses for carelessness when it comes to firearms. Additionally, you must know how to use your firearm safely. Do not use your DoubleTap™ Defense, LLC firearm until you have read and fully understand the Basic Rules of Firearms Safety and Personal Responsibility.

BASIC RULES OF FIREARMS SAFETY AND PERSONAL RESPONSIBILITY

1. **Always Treat Every Firearm As If It Were Loaded.**
2. **Always Keep The Muzzle Of Your Firearm Pointed In A Safe Direction.**
3. **Always Keep Your Finger Out Of The Trigger Guard And Off The Trigger Until Ready To Shoot.**



4. **Always Be Sure Any Firearm Is Safe To Operate, In Good Working Order, And The Barrel Is Clear Of Obstructions Before Shooting.**
5. **Always Keep Any Firearm Unloaded And Secured When Not In Use; Inaccessible To Unauthorized Individuals And Children.**
6. **Learn The Mechanical And Handling Characteristics Of The Firearm You Are Using.**
7. **Use Only The Correct Ammunition For Your Firearm.**
8. **Always Be Sure Of Your Target, The Surrounding Area, And What's Beyond It Before You Shoot.**

9. **Always Wear Eye And Ear Protection When Shooting.**
10. **Never Use Alcohol Or Over-The-Counter, Prescription Or Other Drugs Before Or While Shooting.**
11. **Be Aware That Certain Types Of Guns And Many Shooting Activities Require Additional Safety Precautions.**
12. **Your Firearm And All Laws Regarding It Are Your Responsibility.**
13. **Never Transport A Loaded Firearm.**
14. **Don't Shoot At A Hard Surface Or At Water.**

LIMITED WARRANTY - FOR OWNERS WITHIN THE UNITED STATES

This Limited Warranty is provided in lieu of any and all Express Warranties, and all Implied Warranties, including Implied Warranties of Merchantability, Non-Infringement and Fitness for a Particular Purpose. It is limited in duration to the duration of the Warranty Period (defined herein as the original retail purchaser's ownership of the Pistol) and no Warranties, whether Expressed or Implied, will apply after such Period ends.

This Limited Warranty is granted by DoubleTap™ Defense, LLC. This Limited Warranty is effective from the date of purchase, applies only to the original retail purchaser of the DoubleTap™ Pistol, and will last and be in effect only during the period in which the original retail purchaser owns the Pistol. With respect to the DoubleTap™ Pistol, this Limited Warranty supersedes any and all other warranties.

DoubleTap™ Defense, LLC's responsibility for all defects in the Pistol is limited to the terms set forth in this Limited Warranty.

DoubleTap™ Defense, LLC warrants that its DoubleTap™ Pistols were originally manufactured free of defects in material and workmanship subject to the terms of this document. Any such defects of which DoubleTap™ Defense, LLC receives written notice by the original retail purchaser during their time of ownership, will be remedied by repair, adjustment or replacement, at DoubleTap™ Defense, LLC's option, with the same or comparable quality components (or by replacing the firearm at DoubleTap™ Defense, LLC's option) without charge within a reasonable time after such notification and delivery of the firearm as described herein.

DoubleTap™ Defense, LLC does not warrant the metal finish of the DoubleTap™ Pistol with respect to finish, matching of components, dents, scratches, cuts, dings, etc. which are or should be apparent to the purchaser when the product was purchased. It is the customer's responsibility to inspect this particular product prior to purchase to ensure that it is free from defects or damage.

Warranty claims (in writing) and the DoubleTap™ Pistol involved along with proof of new retail purchase should be delivered (prepaid) to the facility designated by DoubleTap™ Defense, LLC

by any Federally Licensed Firearms Dealer (FFL), as DoubleTap™ Defense, LLC will not accept collect shipment or, additionally, any shipment from individuals or businesses that are not Federally Licensed Firearms Dealers (FFL). A signed, valid copy of the dealer's FFL must be included.

The address of that facility and a required Returned Merchandise Authorization (RMA) number can be obtained by the returning dealer (only) by calling DoubleTap™ Defense, LLC at (855) 243-4937, or by fax to (855) 243-1122 or contacting us at service@doubletapdefense.com.

The sending Federally Licensed Firearms Dealer must ensure that the Pistol is unloaded, no ammunition is included with it and that all local, state and federal laws and regulations are followed in the shipment of any **DoubleTap** Pistol returned to DoubleTap™ Defense, LLC at the designated facility.

DoubleTap™ Defense, LLC is not responsible for any Pistol until it is received at their designated facility, nor are they responsible for any damage incurred during, or defects attributed to, the shipment to that facility by the Dealer. Therefore, it is the sending Dealer's responsibility to make sure that the Pistol is packaged securely and insured for the proper amount. When any actions covered by the warranty and performed by DoubleTap™ Defense, LLC are completed, the Pistol will be returned prepaid to the Federally Licensed Firearms Dealer from whom it was received.

Warranty claims (in writing) accompanying any **DoubleTap** Pistol delivered to the designated facility should include the required Returned Merchandise Authorization (RMA) number, the serial number of the Pistol and describe any problems in detail as well as the brand and type of ammunition that was employed at the time such problems were experienced.

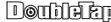
UNDER NO CIRCUMSTANCES SHALL DOUBLETAP™ DEFENSE, LLC BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS, INJURY, DEATH OR PROPERTY DAMAGE, WHETHER AS A RESULT OF THIS WARRANTY, NEGLIGENCE OR OTHERWISE.

NOTE: Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you, as the original retail purchaser of this **DoubleTap** Pistol, specific legal rights during your time of ownership. You may also have other rights that vary from State to State.

DoubleTap™ Defense, LLC will not be responsible for:

- Defects or malfunctions, or for physical injury or property damage, resulting in whole or in part from: careless or unsafe handling; unauthorized repairs or adjustments; modifications or alterations (even of a cosmetic nature) made or attempted by anyone other than an employee or authorized representative of DoubleTap™ Defense, LLC; or a failure to follow the operating or disassembly instructions in the **DoubleTap** Pistol Instruction Manual.

- Criminal misuse, negligence or use under the influence of drugs or alcohol.

NOTE: All liability is excluded in the event that the instructions in the  Pistol Instruction Manual are not observed. Terms of this warranty cannot be changed except in writing by an officer of DoubleTap™ Defense, LLC. Wholesalers, dealers or gunsmiths are not authorized to make any warranty repair or adjustment on behalf of DoubleTap™ Defense, LLC. The designated facility for the delivery of any warranty claim related to the  Pistol can be obtained by the returning dealer by calling DoubleTap™ Defense, LLC at (855) 243-4937 or by fax to (855) 243-1122 or contacting us at service@doubletapdefense.com.

SHIPPING AND SERVICE

In the event that your  Pistol needs to be returned to the factory for any reason, it should be sent to the facility designated by DoubleTap™ Defense, LLC by any Federally Licensed Firearms Dealer, along with a signed, valid copy of the dealer's FFL. The address of that facility and a required Returned Merchandise Authorization (RMA) number can be obtained by the returning dealer (only) by calling DoubleTap™ Defense, LLC at (855) 243-4937, or faxing us at (855) 243-1122 or contacting us at service@doubletapdefense.com.



**WARNING – BEFORE SHIPPING ANY FIREARM,
BE ABSOLUTELY CERTAIN THAT IT IS UNLOADED.
DO NOT SHIP CARTRIDGES WITH THE FIREARM.**

The Dealer must send it to the designated facility prepaid, as DoubleTap™ Defense, LLC will not accept collect shipments.

Additionally, the Dealer must ensure that the Pistol is unloaded, no ammunition is included with it and that all local state and federal laws and regulations are followed. DoubleTap™ Defense, LLC is not responsible for any Pistol until it is received at their designated facility nor are they responsible for any damage incurred during shipment to that facility by the Dealer. Therefore, it is the returning Dealer's responsibility to make sure that the Pistol is packaged securely and insured for the proper amount.

No holsters or accessories should accompany the Pistol but a letter should be enclosed that includes the required Returned Merchandise Authorization (RMA) number, the serial number of the Pistol and, a detailed description of any problem, detail as well as the brand and type of ammunition that was employed at the time such problems were experienced.

All Warranty repair work will begin upon receipt and examination of the firearm.

All non-Warranty repair work is subject to a minimum labor charge and will be described in a quotation regarding the cost of such work, which will be forwarded to the Federally Licensed Firearms Dealer from whom the Pistol was received. All non-Warranty work will be started only upon receipt per that quote.

When any work performed by DoubleTap™ Defense, LLC is completed, the Pistol will be returned prepaid to the Federally Licensed Firearms Dealer from whom it was received.

The address of that facility and a required Returned Merchandise Authorization (RMA) number can be obtained by the returning dealer (only) by calling DoubleTap™ Defense, LLC at (855) 243-4937, or fax to (855) 243-1122 or contacting us at service@doubletapdefense.com.

DoubleTap™



ACCESSORIES

BARRELS

CONVERSION
KIT'S



45 ACP Ported



45 ACP Non-Ported



9mm Ported



9mm Non-Ported

HOLSTERS

LEATHER
BY DESANTIS®



Ankle Holster



Belt Holster



Belt Clip Holster



Pocket Holster

HOLSTERS

NYLON
BY
FIRSTSPEAR®



MOLLE Deployment Pouch



Ankle Holster



Pocket Holster



Pistol Lanyard

ACCESSORIES

AND
COOL STUFF



DoubleTap™ Loading Devices



Pelican Cases

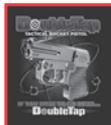


Counter Mat



Flash Drive

APPAREL



“GO LOUD” T-Shirt



“NO FOREIGN MADE” T-Shirt



Hat



Polo Shirt

To Place An Order Visit Our Website - www.doubletapdefense.com